

# PROMETHEUS

RAPID ULTRA-SHORT PULSE LASER SURFACE TEXTURING TECHNOLOGY



**POWERLASE**  
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**mtc**  
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IWS

**aimen**  
CENTRO TECNOLOGICO



**edgewave**

**IRIS**  
TECHNOLOGY GROUP

## Development of High Energy USP Laser

Keming Du – EdgeWave

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Public Day

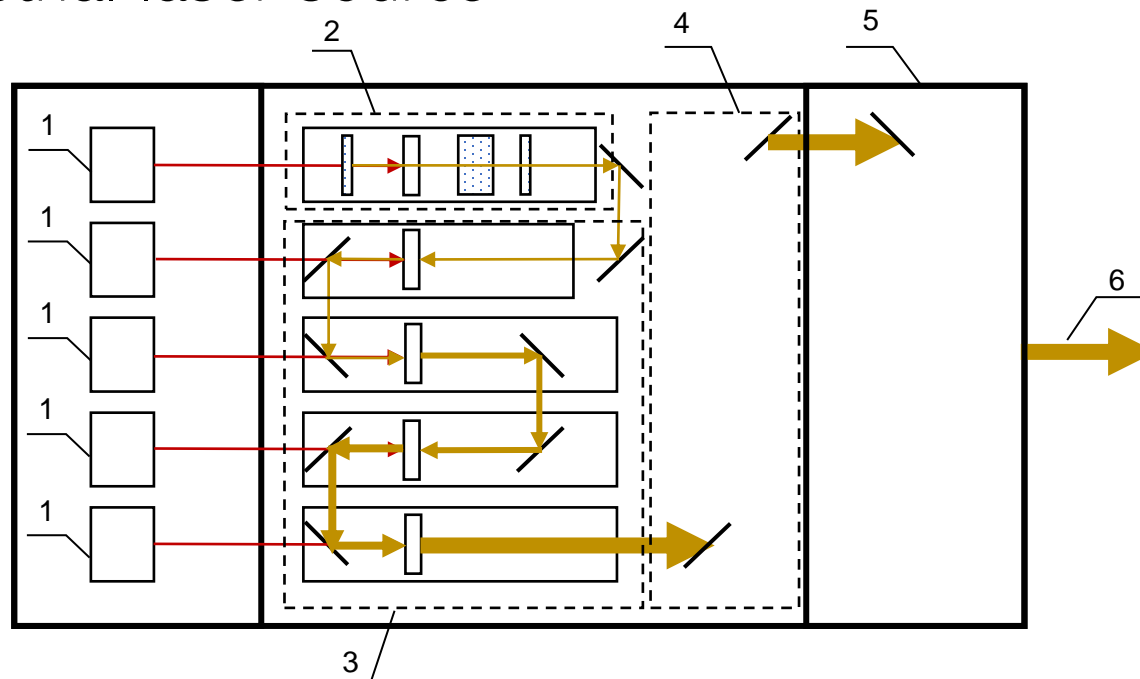


# Objectives

- Research on the design architecture of short pulse oscillator of high coherence and beam quality
- Building of short-pulse oscillator and experimental investigation
- Research on design of high average power amplifier stage and matching of oscillator and amplifier
- Building of a high average power amplifier stage
- Integration oscillator and power amplifier
- Experimental study of fiber coupling, like handleable pulse energy/power, tolerance, influences on beam quality, coherence, pulse length, polarization, etc.



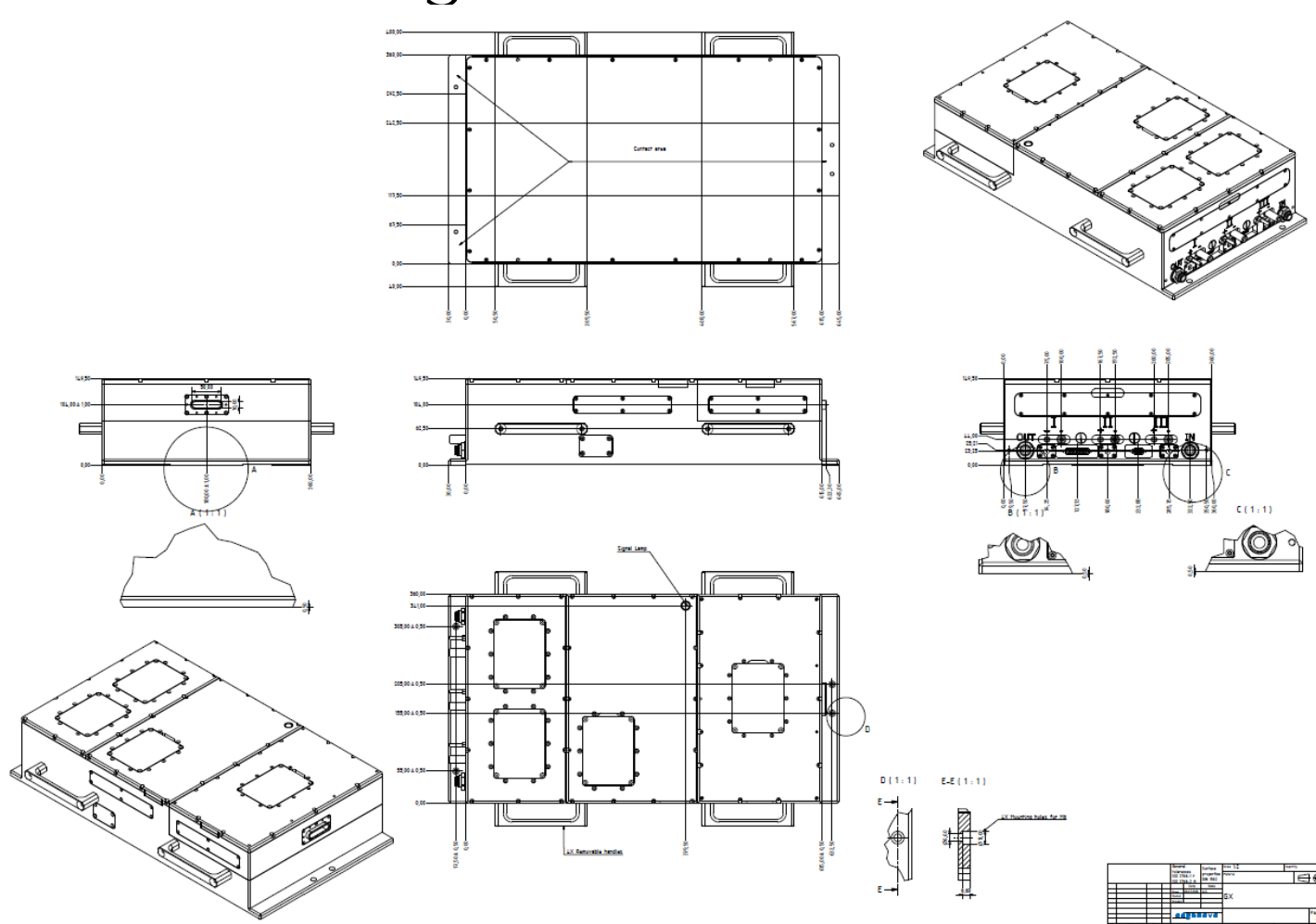
## WP2.6 Implementation of high average power short pulse industrial laser source



- 1: Diode laser stacks
- 2: q-switched oscillator
- 3: Multistage amplifier
- 4: Beam shaping area
- 5: Fiber coupling unit
- 6: Fiber

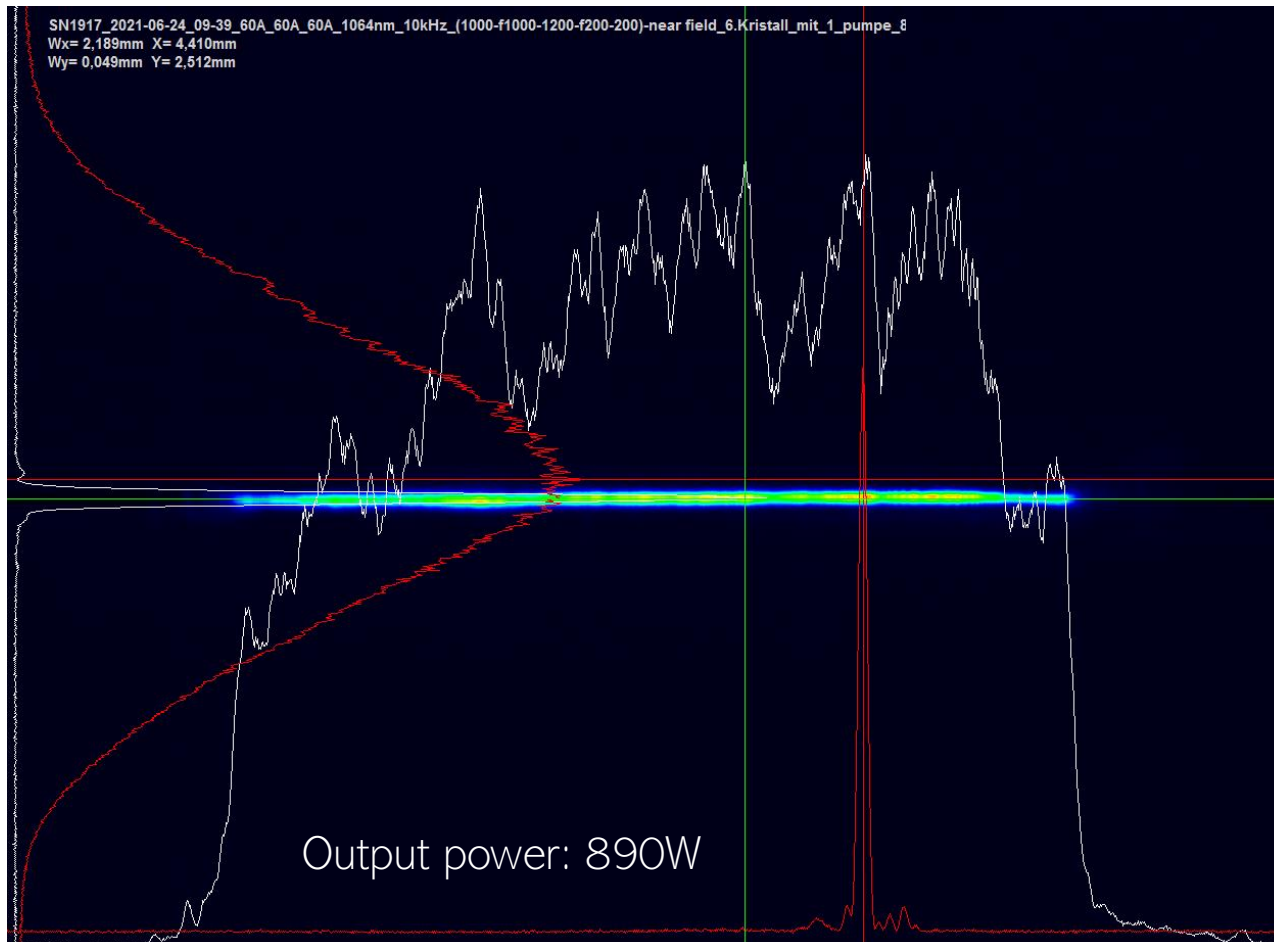


# Possible drawing of the laser head



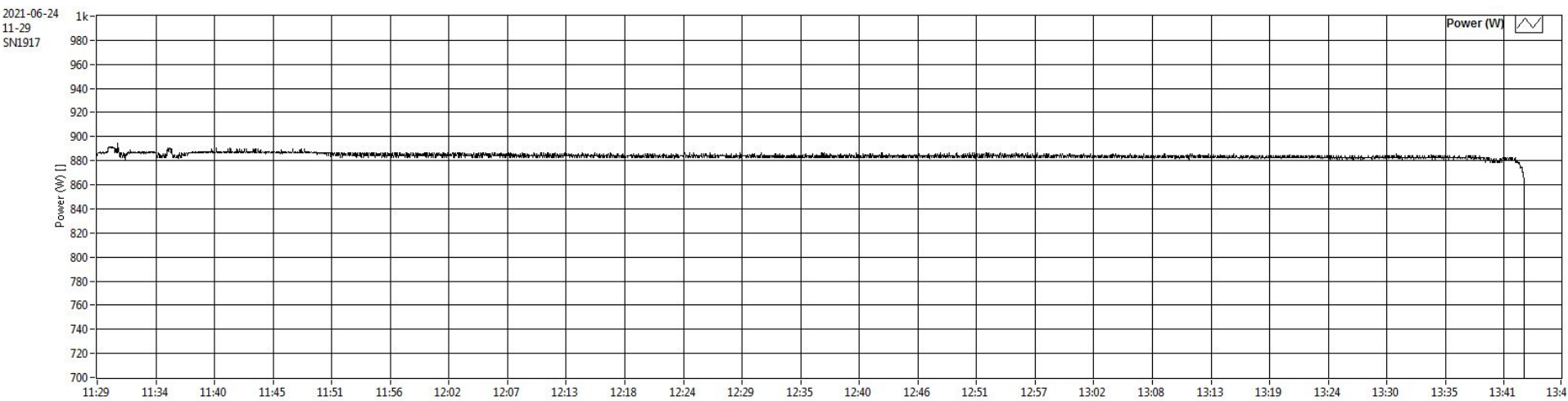


## WP2.6 Implementation of high average power short pulse industrial laser source



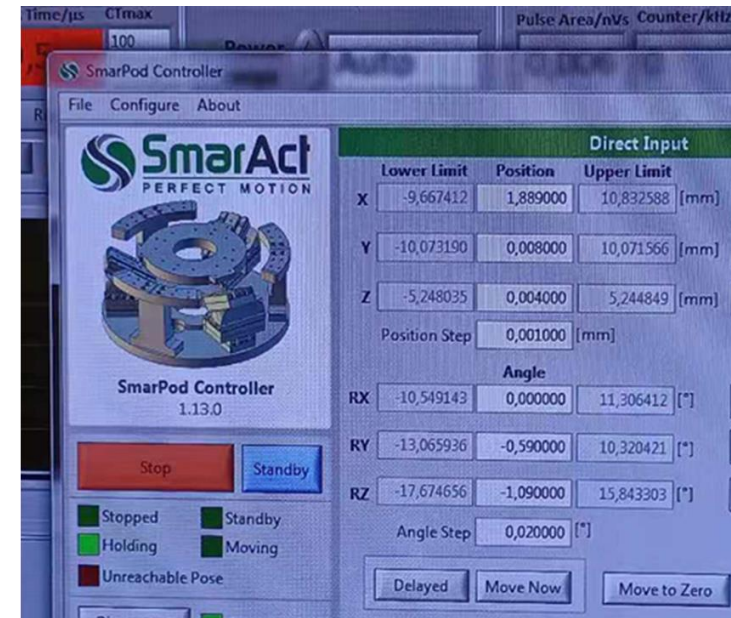
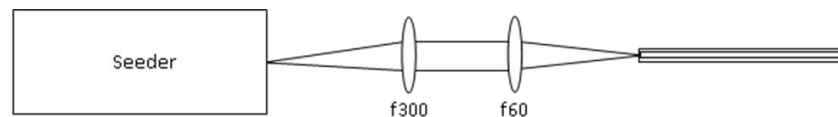
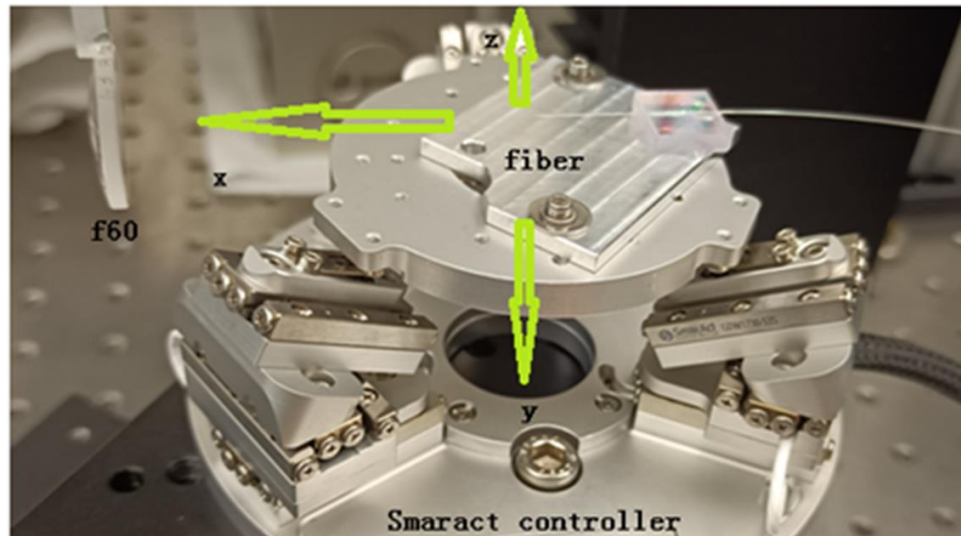


## WP2.6 Implementation of high average power short pulse industrial laser source





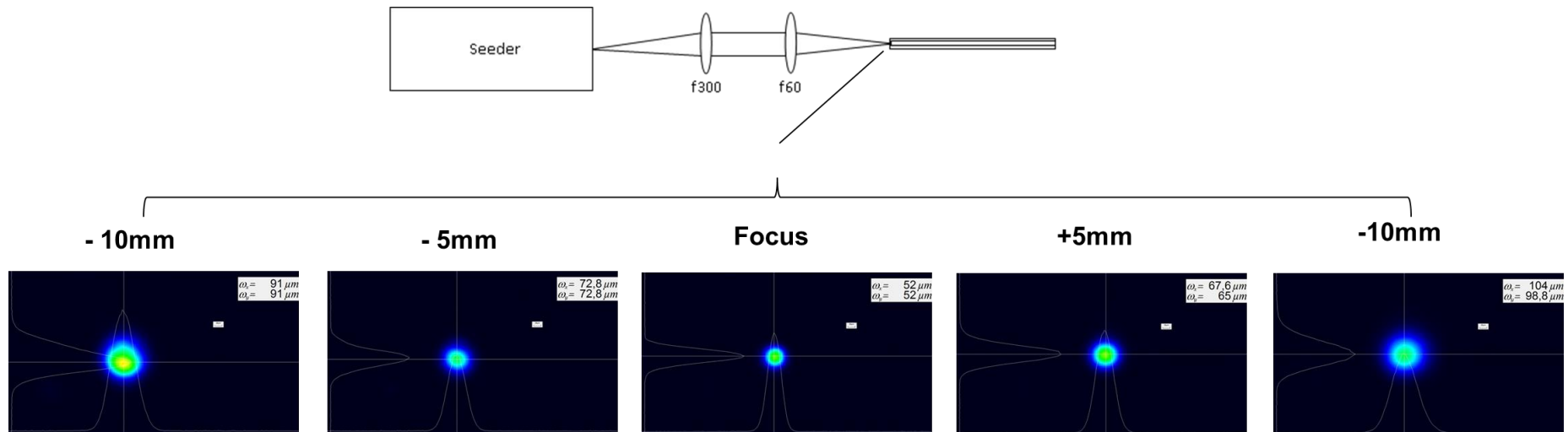
## WP2.4 Scheme and experimental setup of fiber coupling





# WP2.4 Testing of Fiber Coupling of a ps Laser

Intensity profiles of input beam

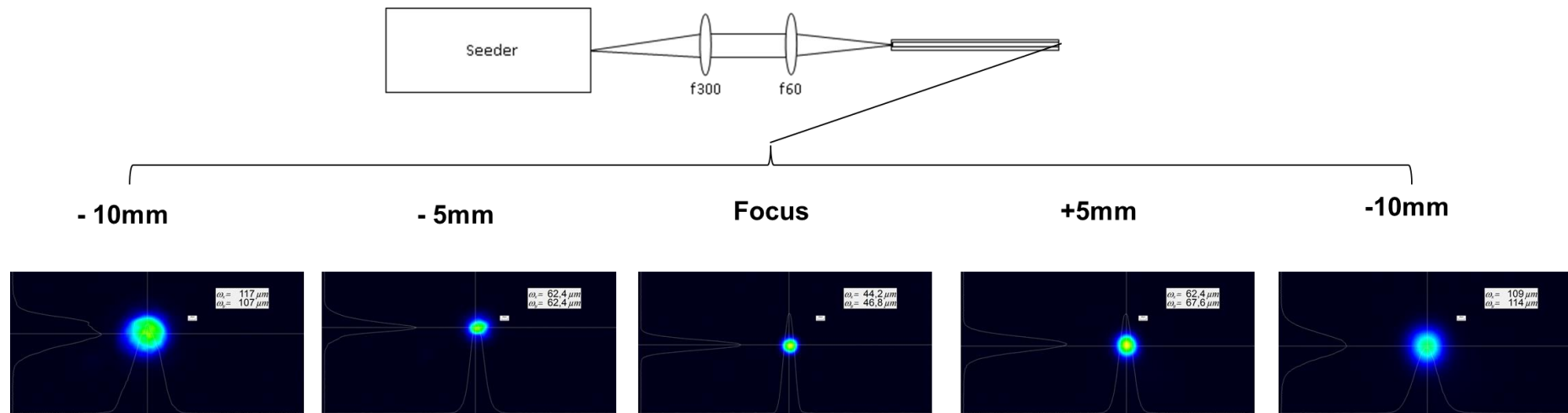


Beam quality:  $M^2 = 1.05$



# WP2.4 Testing of Fiber Coupling of a ps Laser

Intensity profiles of output beam



**Beam quality:  $M^2 = 1.09$**



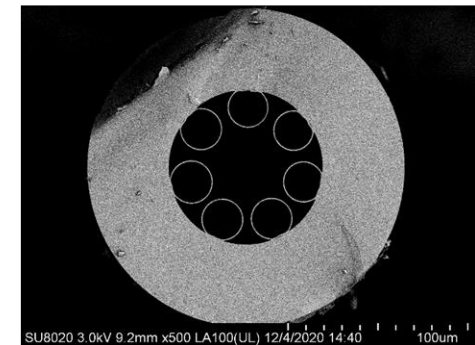
## WP2.4 Testing of Fiber Coupling of a ps Laser

Transmission efficiency

I(A)	5.8	6	6.3	6.5	6.8	7	7.2
Pin(W)	1.02	1.12	1.31	1.39	1.49	1.57	1.64
Pout(W)	0.95	1.06	1.21	1.3	1.41	1.49	1.55
efficiency	0.93	0.946	0.923	0.935	0.946	0.949	0.945

Input Gaussian beam size diameter  $34\text{ }\mu\text{m}$  ( $1/e^2$ ) Input fiber diameter  $41\text{ }\mu\text{m}$ .

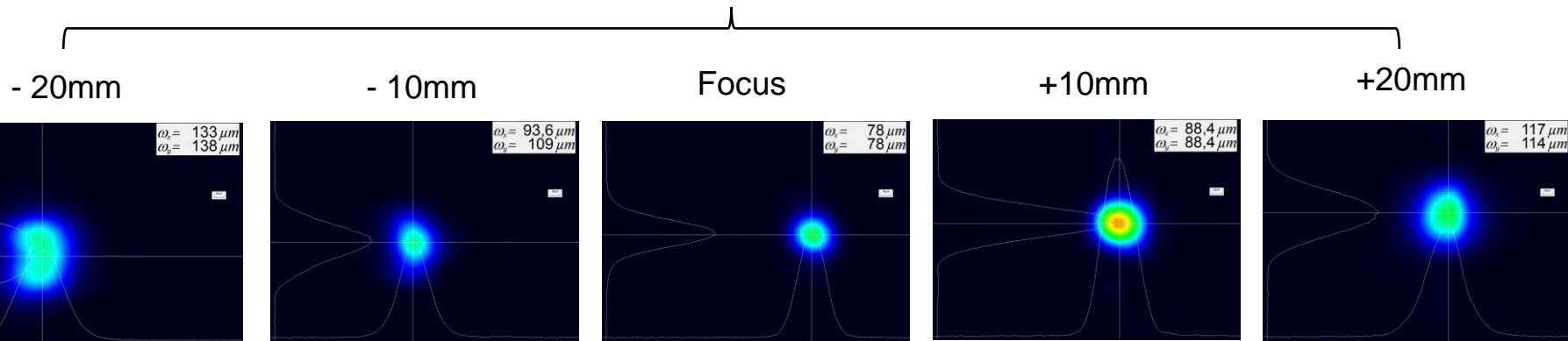
Input efficiency due to the fiber aperture effect 0.945,  
which means for 0.5m fiber, the transmission loss is trivial.





# WP2.4 Testing of Fiber Coupling of a ps Laser

Intensity profiles of a ns laser beam

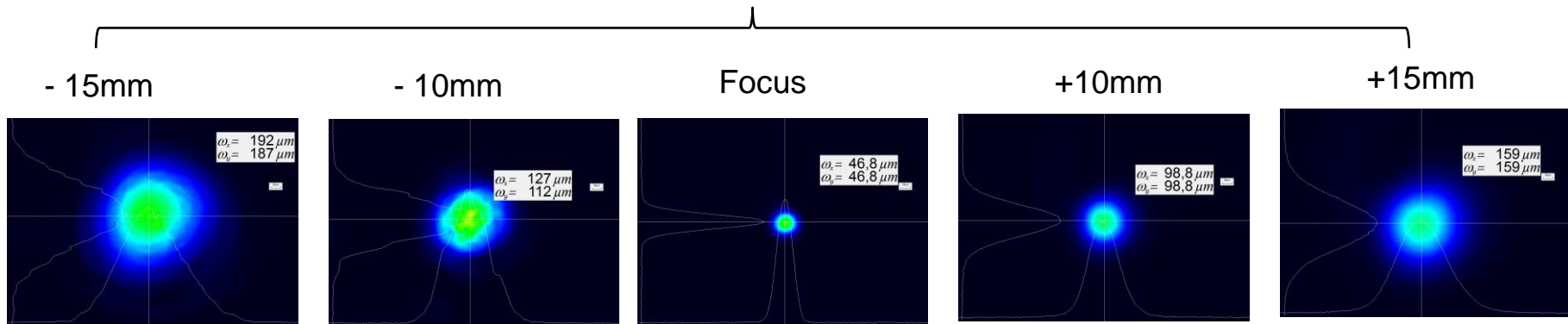


Beam quality:  $M^2 < 1.25$



## WP2.4 Testing of Fiber Coupling of a ps Laser

Intensity profiles of a ns laser beam after the fiber



Beam quality:  $M^2 < 1.15$



## WP2.4 Testing of Fiber Coupling of a ps Laser

Transmission efficiency of Photonics Bretagne:  
SN10953M1F1 C030K03

input(W)	output(W)	efficient
0.9	0.74	82%
3.4	2.7	79.4%
12.3	10.3	83%

Side lobes:  $7/104 = 5\%$

Damaged at 2.5mJ and 2kHz  
Efficiency  $0.42/0.46=91\%$   
Similar to China fiber



# Conclusion

- Oscillator development successful
- Amplifier architecture confirmed
- Test of hole fiber with ns laser done
- Building up the amplifier and integration of amplifier completed
- Demonstrator finished and delivered to Projekt-Partner IWS